Effective: January 26th 2015

Section I: Identification of Substance / Preparation and of The Company / Undertaking

Identification of Preparation: Pacothane Release Film - Type LE 1500, LE 2000

International Designation: Pacothane LE Release Film

Company Identification: Multilayer Worldwide Enterprises

37 East Street

Winchester, MA 01890 Phone: (781) 729-0927 Fax: (781) 729-9093

MSDS Preparation by: Multilayer Worldwide Enterprises

Section II: Hazards Identification

Canadian WHIMS: Not a controlled product.

EU Preparation Classification (1999/45/EC): Not a Dangerous Product

Emergency Overview: Dust generated during machining, grinding, or cutting of this material may cause mechanical irritation of

the skin, eyes, and/or upper respiratory tract.

Human Health Hazards: None known

Routes of Entry: At temperatures exceeding 235°C, strong acids or bases may hydrolyze film

Section III: Composition / information on Ingredients

Material	Percent	CAS Number	EC Number	Hazard Classification
Polyethylene Terephthalate	50-80	Not Applicable	Not Applicable	Not Applicable
Acrylated Epoxy Mixture	20-50	Not Applicable	Not Applicable	Not Applicable
Diatomaceous Earth ¹	> 1	Not Applicable	Not Applicable	Not Applicable

Section III: Hazards Identification

Canadian WHIMS: Not a controlled product.

EU Preparation Classification (1999/45/EC): Not a Dangerous Product

Emergency Overview: Dust generated during machining, grinding, or cutting of this material may cause mechanical irritation of

the skin, eyes, and/or upper respiratory tract.

Human Health Hazards: None known

Routes of Entry: At temperatures exceeding 235°C, strong acids or bases may hydrolyze film

Section IV: First Aid Measures

Seek immediate medical attention if irritation occurs.

Inhalation: Remove individual to fresh air. Treat respiratory distress as appropriate.Skin: Remove contaminated clothing and wash skin thoroughly with soap and water.

Eyes: Immediately flush eyes with large amounts of temperate water for a minimum of 15 minutes. Seek medical attention.

Ingestion: Unlikely source of exposure based on expected use. Seek medical attention.

Section V: Fire Fighting Measures

Extinguishing media: Carbon dioxide, foam, dry chemical, water.

Unusual fire and explosion hazards: None.

¹ Represents inhalation hazard in powder form. As encapsulated in high melt point plastic, it is not possible to inhale unless film is ground to powder of breathable size.

Special fire fighting procedures: If possible, wear fire resistant clothing and self contained breathing apparatus in any enclosed space.

Section VI: Accidental Release Measures

Sweep or scrape into approved container for proper disposal.

Section VII: Handling and Storage

Handling: Product is a solid at temperatures below 235°C and do not pose a health hazard as shipped.

Storage: Store at room temperature in original containers, if applicable.

Section VIII: Exposure Controls / Personal Protection

Personal Protective Equipment

Respiratory: Adequate general or local ventilation. **Skin Protection:** Wear protective gloved during handling.

Eyes: Always wear safety glasses or face shield when machining, cutting, grinding, or otherwise handling product.

Section IX: Physical and Chemical Properties

Appearance: Matte translucent film

Odor: Not applicable pH: Not applicable **Boiling Point:** Not applicable Flash Point: Not applicable Not applicable **Lower Explosive Limit: Upper Explosive Limit:** Not applicable Vapor Pressure: Not applicable **Specific Gravity:** Not applicable Solubility in Water: Not applicable **Partition Coefficient:** Not applicable Viscosity: Not applicable

Total Volatile Organic Compounds: Always wear safety glasses or face shield when machining, cutting, grinding, or otherwise handling product.

Section X: Stability and Reactivity

Stability: Material is stable under expected conditions of use.

Incompatibility: Strong acids. **Hazardous Decomposition Products:** None known

Section XI: Toxicological Information

Effects of Overexposure

Inhalation:None knownSkin:None knownEyes:None knownIngestion:None knownChronic Toxicity:None knownMutagenicity:None knownReproductive:None known

Section XII: Ecological Information

Ecotoxicity: No specific data available

Mobility: Low in soil and water based on negligible water solubility

Degradability: Not biodegradable or water soluble **Bioaccumulation:** Extent unknown, material has long half-life

Section XIII: Toxicological Information

Follow all applicable local, national, territorial, and/or international regulations. Refer to the European Waste Catalog (EWC) for waste code(s).

Section XIV: Transport Information

Not Regulated.

Section XV: Regulatory Information

No specific Regulatory Information available.

Section XVI: Other information

Current MSDS Date: January 26, 2015

Previous MSDS Date(s): New

This Information on this MSDS Form is accurate to the best of Multilayer Worldwide Enterprises. This MSDS does not purport to be all-inclusive and should only be used as a general guide. It is the responsibility of the user to ensure that this product is suitable for particular usage. The use assumes all responsibility for compliance with applicable regulations, and Multilayer Worldwide Enterprises does not assume liability for damage or loss that may occur form use of this information.